

Certificate

Qualification of the manufacturer for welding of steel structures complying with DIN 18800-7: 2008-11
Class E

This is to certify that the company **Bladt Industries A/S**

in the plant **DK 9220 Ålborg, Nørredybet 1**

has the required personnel and equipment to carry out welding works for manufacturing supporting steel structures in the following fields of application:

Standards/Regulations **DIN 18800-7, DIN 15018, DIN 4133**

Welding Processes
(Reference no. acc. to
DIN EN ISO 4063)

**111 manual metal arc welding
136 MAG welding with flux cored electrode
121 submerged arc welding with solid wire electrode
138 MAG welding with metal cored electrode
141 TIG welding with solid filler material**

Parent Metals **S235, S275, S355 according to DIN EN 10025 and list of building rules
Stainless steels according to approval notification Z-30.3-6 DIBt**

Extensions/Restrictions **none**

Responsible welding coordinator
(Surname, Name, Date of birth,
Qualification) **Peter Manstrup, born 22.05.1956
IWE**

Substitute
(Surname, Name, Date of birth,
Qualification) **Gerd Gebhard, born 30.03.1967
IWE**

Remarks **In support of the welding coordinator has been nominated:
Villy Falk, born 05.12.1948, Manager quality assurance
Flemming Grundsted, born 22.09.1970, EWS
Peter Munk, born 27.05.1962, EWS**

Period of validity **from 2012-02-07 to 2015-02-06**

Number of certificate **2012 700 0034/E**

Issued on **2013-10-21
Berg/Rm**

General requirements
see reverse



**GSI – Gesellschaft für Schweißtechnik
International mbH
Branch SLV Hannover**


**Manager of the Certification Body
(Dr.-Ing. G. Kuscher)**

General requirements

1. Prior to commencing the welding works this certificate – either as a certified copy or photo copy – shall be unsolicited submitted to the competent Authorities issuing the building license.
2. For advertising or other purposes this certificate may only be duplicated or published as a whole. The wording of the advertising material shall not be in contradictory to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or to essential parts of the facilities required for the welding works, the authorised certification body has to be informed. If necessary, a new plant inspection of the company will be ordered by the authorised certification body.
4. In case of doubt regarding the qualification of the company, visits and inspections to the plant that have to be paid may be carried out by the authorised certification body without prior announcement.
5. This certificate may be withdrawn any time and with immediate effect without compensation, a mended or modified in particular if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been complied with.
6. Not later than two months before expiry a new application has to be submitted to the authorised certification body if a further qualification should be certified.

Remarks: The assumptions for performing qualification tests of welders and operators acc. to element 1310 does exist for:
Peter Manstrup, IWE
Flemming Grundsted, IWS
Peter Munk, IWS

The certificate is also valid for below performed temporary manufacturing site:
Bladt Industries A/S, Latzower Str. 1, 17509 Rubenow
Bladt Industries A/S, Lindö Industripark, Kystvejen 100, DK 5330 Munkebo

CC.:

1. Applicant (Original)
2. Principal Building Inspection Authority of the State (if wanted)
3. Competent Branch of the Eisenbahn-Bundesamt (only if Ril 804 applies)
4. File
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